

CAPABILITY STATEMENT

ABOUT US

D KEY TOOL LLC is a verified SDVOSB business enterprise specializing in Precision Machining and Industrial Manufacturing. Established in Illinois with over 20+ years of industry experience, D Key Tool provides you with efficient and successful solutions within budgetary and scheduling limitations which ensure your mission success. D Key Tool utilize their combined technical experience to manufacture metal products for use in the Aerospace, Aircraft, Automotive, Industrial, and Medical Industry. Our skilled team, paired with the vast range of capabilities, offers rapid response and custom solutions at any quantity exceeding customer expectations in high precision quality and on-time delivery. Our CNC equipment is programmed to fill complex requests; we provide full turnkey operations, whether it is for production or engineering prototyping, D Key Tool is there from inception to completion. D KEY TOOL LLC is your dedicated CNC Machine Shop ready to serve you.

EQUIPMENT AND CAPABILITIES

- Fully Insured, Climate-Controlled Facility with New Lighting
- Overhead Crane
- Mastercam Mill 3D and Lathe Package
- 2019 Doosan DNM 5700 41 x 22 x 20 travels 12000 RPM spindle Thru Coolant and Renishaw probe.
- 2021 Doosan Lynx 2600 SY 10" Main Spindle and 8" Sub-Spindle.
- 2015 Hardinge Conquest V1000 mill 40 x 24 x 22 travels 10000 RPM spindle 1000 psi thru spindle coolant.
- 2014 Hardinge GX1000 mill 40 x 20 x 21 travels 10000 RPM Spindle.
- 2021 Doosan DNM 6700 51 x 26 x 24 travels 12000 RPM Thru spindle coolant.
- Capability to machine and heat treat parts up to 2000 lbs

COMPANY SNAPSHOT

Business Name: Dkey Tool LLC
Business Address: 2500 Smelting Works Rd.
Swansea, IL. 62226
Cage Code: 8NQB3 | UEI: XXGKY2VPH9N4
Point of Contact: Darryl Key
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NAICS CODE

- 332710 Machine Shops
- 331210 Iron and Steel Pipe and Tube Manufacturing from Purchased Steel
- 331221 Rolled Steel Shape Manufacturing
- 332313 Plate Work Manufacturing
- 332510 Hardware Manufacturing
- 332721 Precision Turned Product Manufacturing
- 332722 Bolt, Nut, Screw, Rivet, and Washer Manufacturing
- 332811 Metal Heat Treating
- 333241 Food Product Machinery Manufacturing
- 333511 Industrial Mold Manufacturing
- 333514 Special Die and Tool, Die Set, Jig, and Fixture Manufacturing
- 333515 Cutting Tool and Machine Tool Accessory Manufacturing
- 333517 Machine Tool Manufacturing
- 336411 Aircraft Manufacturing
- 336412 Aircraft Engine and Engine Parts Manufacturing
- 336413 Other Aircraft Parts and Auxiliary Equipment Manufacturing
- 339112 Surgical and Medical Instrument Manufacturing
- 339114 Dental Equipment and Supplies Manufacturing